Crystal Structures of U(Ta,W)₅O₁₆ and U(Ta,W)₂O₈ Revealed by High-Resolution Transmission Electron Microscopy

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Two new phases, U(Ta,W)₅O₁₆ and U(Ta,W)₂O₈, were formed by solid state reaction of the binary oxides $(U_3O_8, Ta_2O_5,$ and WO₃) and Ta metal powder. They were characterized by high-resolution transmission electron microscopy and X-ray powder diffraction techniques. The phases are orthorhombic with the following unit cell dimensions: $U(Ta,W)_5O_{16}$, a = 10.052(1), b = 7.3207(5), and c = 7.9600(4) Å; and U(Ta,W)₂O₈, a =20.232(2), b = 7.4520(4), and c = 4.0652(2) Å. Both structures are built up of (Ta,W)O₆-octahedra arranged as ReO₃-type slabs two octahedra wide. In U(Ta,W)5O16 these slabs are connected by a thin lamella consisting of hexagonal UO₈-bipyramids and $(Ta,W)O_6$ -octahedra alternating along both the b and c axes. EDS analysis indicated a composition of UTa_{1.5}W_{3.5}O₁₆. The structure is related to UM05016, but with every other layer displaced through $\frac{1}{2}b$. The second phase, U(Ta,W)₂O₈, is isotypic with the orthorhombic modification of UM0,08, in which the ReO₃-type slabs are intergrown with lamellas of edge-sharing pentagonal UO₇-bipyramids. The composition UTa_{0.5}W_{1.5}O₈ was obtained by EDS analysis. Some defects in terms of threeoctahedra-wide ReO₃-type slabs have been observed in U(Ta,W)₅O₁₆ crystals. EDS analyses of such crystals showed a high-tungsten and a low-tantalum content. © 1999 Academic Press

INTRODUCTION

As a part of a project concerning structural characterization at the atomic level of L-Ta₂O₅ related phases by high-resolution transmission electron microscopy (HRTEM), it was considered profitable to investigate the formation of U₃O₈- and L-Ta₂O₅ related phases in the system U₃O₈-UO₂-Ta₂O₅-WO₃. This system was selected partly because L-Ta₂O₅ related phases, both commensurate and incommensurate, are formed in the subsystem Ta₂O₅-WO₃ (1–5), and partly because the L-Ta₂O₅ structure may be considered as related to both α - and β -U₃O₈ (6,7) and to α -UO₃ (2). Few data are available concerning the phases formed in the quaternary system.

In 1975, Baud *et al.* (8) investigated some samples with composition $U_{x/4}(Ta_xW_{1-x})O_3$. They observed three tungsten bronze related phases: one tetragonal with unit cell

dimensions a = 5.285 and c = 3.832 Å in the region 0 < x/4 < 0.05, one cubic with a = 3.788-3.848 Å, for 0.05 < x/4 < 0.15, and another tetragonal with a = 7.704-7.745 and c = 3.854-3.885 Å for 0.16 < x/4 < 0.25.

In the present paper, we report the existence of two new complex U-(Ta,W)-oxides. These compounds were found by HRTEM studies of $U_{x/4}(Ta_xW_{1-x})O_3$ (x = 0.4) and some other samples prepared in the system above. The structures of these oxides were deduced from HRTEM images and verified by simulated image calculations. Both ordered and defect structures will be presented below.

EXPERIMENTAL

Samples of compositions $UTa_4W_6O_{30}$, $UTa_2W_3O_{16}$, $UTa_3W_2O_{16}$, $U_2TaW_3O_{16}$, and $UTaWO_8$ were prepared by mixing appropriate amounts of U_3O_8 (prepared by heating $UO_2(NO_3)_2 \cdot 6 H_2O$ at 970 K), Ta_2O_5 , WO_3 , and Tametal powder. After mixing and grinding the oxides and the metal, the mixtures were heated in evacuated sealed silica tubes and held at 970 K for 10 h, then at 1370 and 1320 K for 3 and 14 days, respectively, and were finally slowly cooled in the furnace.

X-ray powder diffraction patterns were registered in a Guinier-Hägg focusing camera with monochromatized $CuK\alpha_1$ radiation, and with Si as internal standard. Unit-cell parameters were refined from the X-ray powder data with the program PIRUM (9), using leastsquare methods.

The electron microscopy specimens were prepared by crushing small amounts of the samples in an agate mortar under *n*-butanol. Then a few drops of the resultant suspension were allowed to dry on a perforated carbon film supported by a copper grid. A JEOL 2000 FX-II transmission electron microscope, equipped with a LINK QX200 X-ray microanalysis system, was used for selected-area electron diffraction (SAED) studies in combination with energy dispersive spectroscopy (EDS) analysis on the same fragment. The results are based on the U(M), Ta(M), and W(L) lines in the spectra.



The HRTEM studies of thin crystal fragments were performed in a JEOL 200CX transmission electron microscope, which was equipped with a top-entry goniometer stage, with tilt angles of $\pm 10^{\circ}$. The microscope was operated at 200 kV, and the radius of the objective aperture used corresponded to 0.41 Å⁻¹ in reciprocal space. A few samples were also examined in a JEOL JEM-3010 transmission electron microscope, equipped with a double-tilt side-entry goniometer stage with tilt angles $\pm 10-20^{\circ}$ and operated at 300 kV. The radius of the objective aperture used corresponded to 0.68 Å⁻¹ in reciprocal space. Theoretical HRTEM images were calculated with a modified PC version of the SHRLI suite of programs (10).

RESULTS AND DISCUSSION

All products were microcrystalline and of black to darkgray color. The X-ray powder diffraction patterns and the electron microscopy studies showed that multi-phase samples had been formed. A phase with the pseudo-hexagonal lattice dimensions a = 7.4 and c = 15.7 Å could be identified in most of the samples. This phase seemed to be related to UTa₃O₁₀ (11).

A. $U_x(Ta,W)O_3$, $(x \approx 0.1)$, and $U(Ta,W)_5O_{16}$

The SAED patterns of thin fragments from UTa₄W₆O₃₀ showed that part of the sample consisted of a tungsten bronze related phase of perovskite type. Some of the lines in the X-ray powder diffraction pattern could be indexed on the basis of a cubic cell with a = 3.8238(1) Å. EDS analyses of nine individual fragments gave an average U:Ta:W ratio of 1:3:6. This compound is related to the cubic phase U_{x/4}(Ta_xW_{1-x})O₃, with x/4 = 0.08, which has been reported by Baud *et al.* (8).

A few fragments of a tetragonal tungsten bronze (TTB) related phase, containing tantalum and tungsten with Ta:W = 40:60 at.% according to EDS-analysis, were also observed. Some lines in the X-ray powder pattern were identified as originating from a TTB-related phase with unit cell dimensions a = 12.26 and c = 3.886 Å. Such a compound has been reported in the subsystem Ta₂O₅–WO₃ (12).

The X-ray powder diffraction and electron microscopy studies furthermore revealed the existence of a new phase with unit-cell dimensions a = 10.052(1), b = 7.3207(5), and c = 7.9600(4) (= 2 × 3.980) Å. Figure 1a shows the HRTEM image with the corresponding SAED pattern inserted. The image was taken from a thin crystal fragment aligned with the *c* axis parallel to the electron beam. The image was recorded close to Scherzer conditions, which means that the metal atoms in projection can be seen as black spots. The HRTEM image in Fig. 1b, on the other hand, was taken at a defocus value where the projected metal atoms yield white contrast. Images consisting of double rows of black and white dots (marked by A in Figs. 1a and 1b, respectively), are characteristic of ReO₃-type slabs two octahedra wide in the structure. The rows of dark dots (marked by arrows) in between the slabs (A) can be interpreted as corresponding to an ordered arrangement of projected U and M (M = Ta,W) atoms in hexagonal UO₈-bipyramids and MO_6 -octahedra. The structure model, deduced from HRTEM images, is shown in Figs. 1c and 1d and corresponds to a composition of U(Ta,W)₅O₁₆. The EDS data gave the average ratio U:Ta:W = 17:23:60 at.%, which indicates a composition close to UTa_{1.5}W_{3.5}O₁₆, (U(Ta,W)₅O₁₆).

The electron microscopy results showed that the structure of the new U-(Ta,W)-oxide is closely related to those of the complex uranium-molybdenum-oxides $U_{1-x}Mo_5O_{16}$ $(0 \le x \le 0.5)$ (13–16), which have a basic framework structure consisting of ReO₃-type slabs with tilted MoO₆-octahedra, infinite in two dimensions and two octahedra wide in the third as can be seen in Fig. 1e. In UMo₅O₁₆, the ReO₃-type slabs are linked by additional MoO₆-octahedra arranged so that six-sided tunnels are formed. The tunnels are filled by -O-U-O-U-O- atom strings, resulting in eight-coordination of uranium in hexagonal UO₈bipyramids. The unit cell parameters given above for U(Ta,W)₅O₁₆ are similar to those reported for UMo₅O₁₆: a = 9.885, b = 7.167, and c = 4.133 Å (15), except for the *c*-axis, which is doubled.

The suggested structure model for U(TaW)₅O₁₆ (Figs. 1c and 1d) is related to that of UMo_5O_{16} . If every other layer in UMo₅O₁₆ (Fig. 1e) is displaced along the b axis by b/2, the U(TaW)₅O₁₆ structure is formed. This new model still consists of ReO₃-type slabs, two octahedra wide, which are linked by thin lamellas of hexagonal UO8-bipyramids and octahedra. In U(TaW)₅ O_{16} , there is an ordered arrangement of hexagonal UO₈-bipyramids (HB) and (Ta,W)O₆octahedra along both the b and c axes. It should be mentioned that UMo₅O₁₆ type structures have previously been denoted (n)-HB (13), where n represents the number of octahedra across the ReO₃-type slab. Since the width of the ReO₃-slabs is two octahedra (n = 2) in U(TaW)₅O₁₆, and the structure contains hexagonal UO₈-bipyramids (HB), it can still be considered to belong to the (2)-HB type structures.

Theoretical HRTEM images of the two structure models $U(Ta,W)_5O_{16}$ (Figs. 1c and 1d) and UMo_5O_{16} (Fig. 1e) have been calculated for different crystal thicknesses and defocus values. The latter calculations were based on the atomic coordinates obtained from a single-crystal X-ray study of the UMo_5O_{16} structure (15) but with Ta substituted for Mo. The parameters used in the calculations of the $U(Ta,W)_5O_{16}$ structure in Figs. 1c and 1d, were based on those for the UMo_5O_{16} structure, modified to suit the suggested model with hexagonal UO_8 -bipyramids and TaO₆-octahedra alternating along the *c* axis. Tungsten was



FIG. 1. (a) HRTEM image of U(Ta,W)₅O₁₆ projected along [001], with the corresponding SAED-pattern inserted (defocus value ≈ -500 Å). The ReO₃-type slabs are marked A. (b) HRTEM image of the same crystal fragment at a defocus value of ≈ -800 Å. (c) The crystal structure of U(Ta,W)₅O₁₆ in [001] and (d) [010] projections. (e) The crystal structure of UMo₅O₁₆ in [001] projection. (f) Simulated HRTEM images of UMo₅O₁₆ (top) and U(Ta,W)₅O₁₆ (bottom), crystal thickness ≈ 40 Å. The drawings are produced with ATOMS by Shape Software.

substituted for molybdenum in the ReO₃-type slabs. The simulated images of UMo₅O₁₆ (top) and U(Ta,W)₅O₁₆ (bottom) in Fig. 1f show that it is very difficult to distinguish between the two structure models from the black contrast features in HRTEM images taken close to Scherzer focus (-400 Å). However, it should be possible to select a model from the contrast features in HRTEM images taken at a defocus where the projected metal atoms are imaged as white dots. There is good agreement between the recorded HRTEM image (Fig. 1b) and the calculated image at a defocus value of -600 Å in Fig. 1f, which supports the suggested structure with an ordered arrangement of uranium and tantalum atoms along the *c* axis.

In order to find and confirm the composition range for the new compound, a few samples with different U:Ta:W ratios were synthesized. Large amounts of the U(Ta,W)₅O₁₆ phase were found in the two samples UTa₂W₃O₁₆ and U₂TaW₃O₁₆. The unit-cell dimensions refined from the X-ray powder pattern of UTa₂W₃O₁₆ were almost identical to those given above for UTa_{1.5}W_{3.5}O₁₆. The composition was also confirmed by microanalysis. On the other hand, EDS analyses of U(Ta,W)₅O₁₆ fragments from the U₂TaW₃O₁₆ sample indicated that U:Ta:W \approx 18:7:75 at.%, showing a higher tungsten content in these crystals. A small decrease in the refined unit-cell dimensions was also observed. The HRTEM study indicated defects in the crystals, which to some extent could explain the variation in composition. These defects will be discussed below.

B. $U(Ta,W)_2O_8$

Electron microscopy studies of the UTaWO₈ and UTa₃W₂O₁₆ samples revealed a second new phase with an average U:(Ta,W) ratio of 1:2. The SAED pattern shown in Fig. 2a, the contrast features in the corresponding HRTEM image in Fig. 2b, and the EDS result suggested that the new U-(Ta,W) oxide is isotypic with the orthorhombic modification of UMo_2O_8 (17). As in the previous HRTEM image of U(Ta,W)5O16, shown in Fig. 1a, the parallel slabs of dark spots in Fig. 2b (marked by A) correspond to ReO₃-like regions, two MO_6 -octahedra wide (M = Ta, W) in the structure. The zigzag arrangement of black dots (marked by arrows in Fig. 2b) separating the slabs in this case represents projected uranium atoms in pentagonal UO₇ bipyramids. The structure model of $U(Ta,W)_2O_8$ shown in Fig. 2c can be described as built up of ReO₃-type slabs of tilted octahedra, two (Ta,W)O₆-octahedra wide (n = 2), which are intergrown with thin slabs of edge-sharing pentagonal UO_7 bipyramids (PB). This type of structure has previously been denoted (2)-PB (13). From the SAED pattern (Fig. 2a) approximate lattice constants were calculated to be $a \approx 20.1$ and $b \approx 7.4$ Å. The X-ray powder data of the UTaWO₈ sample could be indexed with a unit cell of orthorhombic symmetry and with a = 20.232(2), b = 7.4520(4), and



FIG. 2. (a) SAED-pattern of U(Ta,W)₂O₈ ([001] zone). (b) The corresponding HREM-image with a simulated image inserted, crystal thickness 20 Å and defocus value -500 Å. (c) The crystal structure of U(Ta,W)₂O₈ projected along the *c* axis. The drawing is produced with ATOMS by Shape Software.

c = 4.0652(2) Å. These values are fairly close to those previously reported for the UMo₂O₈ (orth.) compound; a = 20.076, b = 7.323, and c = 4.116 Å (17). EDS analyses of crystals from the UTaWO₈ sample gave U:Ta:W $\approx 33:22:45$ at.%, suggesting a composition of UTa_{0.6}W_{1.4}O₈ for the U(Ta,W)₂O₈ phase, whereas microanalyses of fragments from the UTa₃W₂O₁₆ samples resulted in a somewhat higher W/Ta ratio. No defects have been found so far.

Theoretical HRTEM images were calculated for different crystal thicknesses and defocus values. The calculations were based on the atomic parameters of UMo_2O_8 (orth.) given by Cremers *et al.* (17) and with Ta substituted for Mo. The theoretical image inserted in Fig. 2b agrees fairly well with the HRTEM image. The small differences in contrast features indicate that the $(Ta,W)O_6$ octahedra in $U(Ta,W)_2O_8$ are slightly more distorted than the corresponding MoO_6 octahedra in the UMo_2O_8 structure.

The HRTEM images taken of $U(Ta,W)_5O_{16}$ (Fig. 1a) and $U(Ta,W)_2O_8$ (Fig. 2b) crystals are very similar in appearance and therefore cannot be used for structure discrimina-

tion. But the two compounds can easily be identified from their SAED patterns in [001] projection, as seen in Figs. 1a and 2a. This is in agreement with previous results obtained for complex uranium-molybdenum oxides (13).

It is interesting to note that the structure of UTa_{0.5}W_{1.5}O₈ is different from those of UTa₂O₈ (18) and U(WO₄)₂ (19). UTa₂O₈ is reported to have hexagonal unitcell dimensions a = 6.410 and c = 3.950 Å. U(WO₄)₂ is isostructural with Th(MoO₄)₂ (20), and the uranium atoms are eight-coordinated by distorted square antiprisms which share oxygen corner atoms with WO₄-tetrahedra. In a recent HRTEM study of the subsystem UO₂–WO₃ (19), only a few isolated defects of UW₂O₈ with a (2)-PB type structure were observed to be intergrown with an ordered (3)-PB type structure of UW₃O₁₁. The present study has shown that a 20–35 at.% replacement of W by Ta in U(WO₄)₂ creates a UTa_xW_{2-x}O₈ phase ($x \approx 0.5$ –0.6) which adopts

a 25 Å

FIG.3. (a) HRTEM image of a thin crystal of $U(Ta,W)_5O_{16}$ in [001] projection, showing defects marked by arrows. (b) One layer of the corresponding idealized structure model. The drawings are produced with ATOMS by Shape Software.

З

3

2

2

b





FIG. 4. HRTEM image of a thin crystal of $U(Ta,W)_5O_{16}$ in [001] projection, showing a large area of ReO_3 -type slabs three octahedra wide.

the UMo₂O₈ (orth.) structure. Similar results have been reported in the subsystem UMo₂O₈–UW₂O₈ (21), where there exists an extended U(Mo_{1-x}W_x)₂O₈ (orth.) solid solution up to x = 0.7.

C. Defects

Structural defects in the form of isolated slabs of ReO₃ type, three octahedra wide, were seen in some U(Ta,W)₅O₁₆ crystals from the bulk sample U₂TaW₃O₁₆. The HRTEM image in Fig. 3a, with the corresponding structure model in Fig. 3b, shows that two adjacent ReO₃ slabs of width n = 3 are intergrown with the U(Ta,W)₅O₁₆ structure ((2)-HB type). It is interesting to note that those two ReO₃ slabs together correspond to a thin lamella, one unit cell wide, of the (3)-HB type structure. The stoichiometric formula of such a compound with full occupancy of all atom positions is U(Ta,W)₇O₂₂. No ordered fragment or large region of the (3)-HB type structure has been observed so far in the system. A phase of this structure type, U_{0.5}Mo_{3.3}W_{3.7}O₂₂, with half occupancy of the uranium positions has been reported, however (13).

The HRTEM image in Fig. 4 shows a large disordered region where every second or third ReO_3 -type slab has a width of three octahedra. The presence of these wide slabs in some crystals indicate that they have high-tungsten and low-tantalum content, as tungsten is known to enter and stabilize the ReO_3 -type slabs. The defect-rich crystals were

all taken from samples with high-tungsten and low-tantalum contents in the initial composition, and a high-tungsten content was also confirmed by the EDS analysis. It should be mentioned that ReO₃-type slabs with n > 3 have not yet been observed in the U(Ta,W)₅O₁₆ crystals. The above results are in analogy with previous observations that substitution of tungsten for molybdenum increases the width of the ReO₃-type slabs both in complex U–Mo–W oxides (13) and in ternary mixed Mo–W oxides, such as the {102}crystallographic shear structures (Mo,W)_nO_{3n-1}, $10 \le n$ ≤ 14 (22), and the two Mo₄O₁₁-type related phases (Mo,W)₇O₂₅ (mon) (23) and (Mo,W)₇O₂₅(orth.) (24).

CONCLUDING REMARKS

It has been shown above that both $U(Ta,W)_5O_{16}$ with a (2)-HB type structure and $U(Ta,W)_2O_8$ with a (2)-PB type structure are formed. The first type of structure is observed in samples with starting compositions $UTa_4W_6O_{30}$ and $UTa_2W_3O_{16}$, and the other structure is found in the bulk samples $UTa_3W_2O_{16}$ and $UTaWO_8$. $U(Ta,W)_5O_{16}$ is formed when W/Ta > 1 in the starting material, whereas $U(Ta,W)_2O_8$ is formed when $W/Ta \le 1$. It is also worth mentioning that the U content in the $U(Ta,W)_2O_8$ structure is twice as high as in $U(Ta,W)_5O_{16}$. Defects of the (3)-HB type structure are frequently observed in crystals from the sample $U_2TaW_3O_{16}$ which has W/Ta > 1.

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